GO FOR IT

CATALOGUE**2026**

GIASCO

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GO FOR IT

IT'S TIME TO TAKE A NEW STEP

We have come a long way, but today a new journey begins.
A bold step, looking to the future without forgetting who we are: the Giasco rebranding is the synthesis of years of experience, innovation, and vision.
Now is the time to go further. Now is the time to say: ***GO FOR IT.***

Agile, fast, free: the squirrel is the symbol of our approach to safety. Giasco shoes are designed to move with ease in any environment — from work to leisure — without compromise between protection and style.

Go for it is our call to action: to choose, to dare, to move Forward. With shoes that give you the courage and confidence to take the first step and live every situation with the same naturalness and trust... wherever you are heading.

Giasco Team

WHAT MAKES US GIASCO

INNOVATION

Innovation is our natural instinct.
We look at every project with fresh eyes, even when we've been doing it for generations, and we always start from the same question: how can we do it better?
The patented **THREE TO BE**™ sole is the result of years of research: three layers of polyurethane injected together to ensure comfort, stability, and maximum grip. A concrete evolution, designed for those who never settle.

DESIGN

A work shoe can also be a shoe that tells the story of who you are.
For us, design means this: creating something that makes you feel comfortable wherever you are.
On the construction site, of course. But also at the bar, in the city, in your real life.
We push our footwear beyond just a technical product to offer you an extension of your style, of your way of being. Because comfort is not only in the materials... it's in the way you move through the world.

RELIABILITY

Reliability is measured in critical moments. When what you need is an answer, not a procedure. A person, not a call center.

That's why we've eliminated all unnecessary bureaucracy and endless waiting times, so we can guarantee fast, effective advice and support.
We are a company made of people who listen, decide, and act. If you need an answer, you'll find it. And it will come quickly.

GIASCO

THE FRESHNESS OF A YOUNG, DYNAMIC AND INTERNATIONAL COMPANY

United in diversity and strong enthusiasm in producing **safety shoes**, we propose us on the national and international market, with our brand.

GIASCO offers certified products for the protection and wellness of the foot. Our goal is to provide our dealers shoes forefront in terms of technology and comfort, capable of providing workers with full protection from all the dangers present in the various work situations, thus ensuring complete security.

We always pay attention to ethics, design, technology and innovation; we work actively to guarantee the complete **satisfaction** of the customer.

It is precisely, the quality of the product offered, the extreme attention to care and the efficiency and timeliness of services that allow us today to be among the industry leaders in more than 90 countries. However, our commitment has always been to fulfill complete satisfaction with the expectations of all our stakeholders.

So in addition to retailers, we refer to the employees, the territory, the suppliers, the environment and the general society in which we live.

This in order to promote a **sustainable business** and always ensure the best of all those who make up the team Giasco. For this, a special thanks to them, because thanks their confidence in us, they allowed us from 1971 to the present, to not only grow and reach more and more goals, but most of all to be able to continue to operate with the enthusiasm that has always characterized us.

1971
FOUNDATION

The great dedication of our entire team, our collaborators, the community, our suppliers, the environment, and society at large, as well as everyone who is part of the Giasco team, has allowed us **since 1971**, the year of our founding, not only to grow and achieve ever-greater goals, but above all to continue to operate with the utmost enthusiasm.

With enthusiasm and pride, both internationally and locally.

1998
CERTIFIED SYSTEM ISO 9001

We believe that **quality is an essential and fundamental value**, and that continuous improvement is a key factor for our company and an indispensable tool for facing market challenges.

For this reason we constantly monitor, evaluate and improve each step of the **entire value chain**.

CHOOSE YOUR LANGUAGE



>90

COUNTRIES ALL OVER THE WORLD

Giasco quality is recognized worldwide; our service, efficiency, speed, and punctuality have made us industry leaders in over 90 countries. Our products are now distributed **worldwide**, through a **network of dealers**, specialized in selling safety products.

We believe that only a constant and widespread presence in the territory can guarantee to the customer the **best service and maximum satisfaction**.

3

LAYERS OF TECHNOLOGY

Giasco's exclusive **THREE TO BE**™ **patented Triple Injection sole** allows us to pursue our most important goal: creating safety footwear that combines **comfort, stability and protection**.

A concentration of technology, innovation, and **style** that guarantees well-being and safety in any environment and under any working condition.

THREE TO BE
3PU PATENTED SOLE

HEADQUARTER IN ITALY

RICOTEST
first in quality

QUALITY SYSTEM CERTIFICATION
DNV
ISO 9001

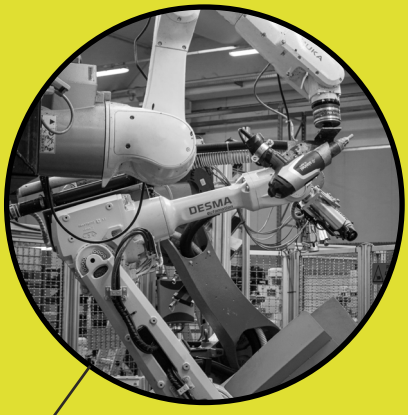
ALWAYS BASED IN ITALY

SOLE INJECTION IN ITALY



R&D AND DESIGN IN ITALY





ADVANCED TECHNOLOGY



PROMPT DELIVERY SERVICE IN ITALY



PREMIUM RAW MATERIALS

THREE TO BE™ HEROES

THREE TO BE™ 3PU PATENTED SOLE

THREE TO BE™ is a **patented revolutionary technology** that allows us to offer the only shoe with 3 different layers of polyurethane injected on the upper.

The aim of this product is to offer **Safety**, maximum **Comfort** and Secure foot **stability** thanks to the 3 densities that characterize the various layers of the sole.

COMFORT

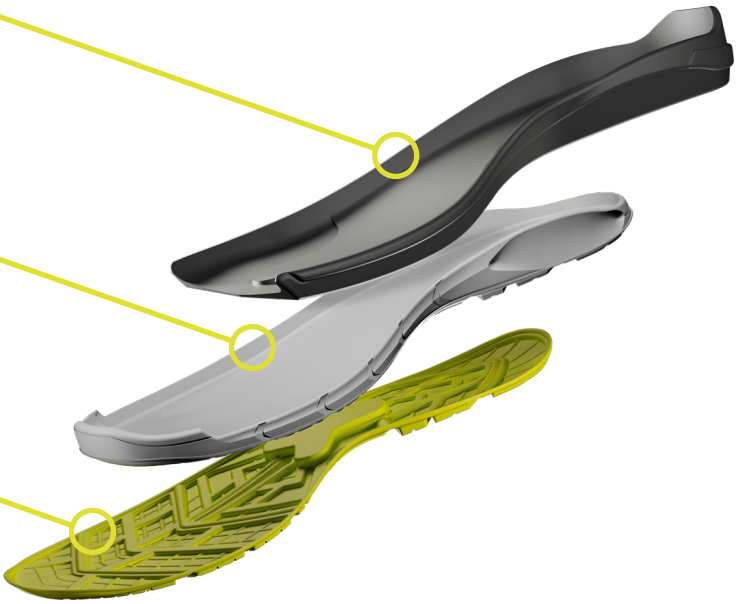
The three different densities cushion every step, absorb shocks, and reduce fatigue even during prolonged use. It's the most comfortable shoe around!

STABILITY

Greater grip on the ground, better energy distribution. Exceptional support and traction protect the joints and reduce the risk of injuries.

ANTISLIP

The outsole features a technology that minimizes slipping, protects against perforations, and ensures excellent abrasion resistance.



3CLOUD
ELASTICITY

3ULTRA
CHALLENGING GROUND

3MOVE
ERGONOMIC

3HYBRID
CUSHIONING

3CROSS
STABILITY

3RUN
AGILITY

find out more



3CLOUD

ELASTICITY

THREE TO BE™
3PU PATENTED SOLE

3CLOUD
OUTSOLE DESIGN



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.48**	≥0.36	**≥0.50**	SR ceramic tile floor with **glycerine**	≥0.19	**≥0.32**	≥0.22	**≥0.37**



MOON S1PL FO SC SR

3L133XV **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap.



ECLIPSE S3L FO SC SR

NEW

3L166N **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® laser technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap.



SPACE S1PL FO SC SR

NEW

3L144XV **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Click Open lacing system.



COSMO S3L FO SC SR

NEW

3L147NV **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm. and TPU cover tip
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Click Open lacing system



SKY S3L FO SC SR

3L144N **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm. and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Click Open lacing system.



UNIVERSE S3L FO SC SR

3L135SA **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Technical fabric 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Adjustable lace.



COMET S1PL FO SR

3L182NG **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd.



SUN S1PL FO SR

3L454T **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm and breathable technical fabric.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo®closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd.



GALAXY S3L FO SR

3L184K **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile PUtek® PU yarns abrasion-resistant 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd.



STAR S1PL FO SR

3L131AC **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® technical abrasion-resistant 1,8-2,0 mm and microfiber rubber B-Tech cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd.



VEGA S3L FO SR

NEW

3L025CA **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber B-Tech 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd.



SUPERNOVA S3L FO SR

NEW

3L037CA **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber B-Tech 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	YEAH Drygo® closed-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd.

find out more

3ULTRA

CHALLENGING GROUND

THREE TO BE™
3PU PATENTED SOLE



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.40**	≥0.36	**≥0.41**	ceramic tile floor with **glycerine**	≥0.19	**≥0.28**	≥0.22	**≥0.28**



SILVER S7S FO CI SC SR

3U451L **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm and PU-covered heel. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -17° Cold insulation, Anti-torsion sole shank.



GOLD S7S FO CI SC SR

3U458L **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm and PU-covered heel. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -17° Cold insulation, Anti-torsion sole shank.



ONYX S3S FO CI SC SR

NEW

3U458N **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Nubuck Grain Leather Hydro 1,8-2,0 mm and PU-covered heel.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Scuff Cap, Anti-torsion sole shank.



DEFENDER NEW S7S FO CI AN SC SR

3U159D **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm. and PU-covered heel. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Ankle Protection, Water Resistant, Scuff Cap, -17° Cold insulation, Anti-torsion sole shank.



TITANIUM S7S FO CI SC SR

3U458G **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Oiled Nubuck pull up Grain Leather Hydro 1,8-2,0 mm and PU-covered heel.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -17° Cold insulation, Anti-torsion sole shank.



QUARTZ S3S FO CI SC SR

3U017G **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Oiled Nubuck pull up Grain Leather Hydro 1,8-2,0 mm.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Scuff Cap, -17° Cold insulation, Anti-torsion sole shank.



OPAL S1PS FO SC SR

3U434N **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Scuff Cap, Extra Perspiration, Click Open lacing system, Anti-torsion sole shank.



KRYPTON S3S FO CI SC SR

3U179L **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm and PU coated anti-scratch leather Hydro.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Scuff Cap, -17° Cold insulation, Anti-torsion sole shank, Zipper Opening.



TITAN NEW S3S FO CI SC SR

3U011G **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Oiled Nubuck pull up Grain Leather Hydro 1,8-2,0 mm.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Scuff Cap, -17° Cold insulation, Anti-torsion sole shank.



find out more

3ULTRA RUBBER

EXTREME CONDITIONS

ICE GRIP
OUTSOLE DESIGN



5X GRIP ON ICE

DESIGN TO IMPROVE THE GRIP
AND THE LIGHTNESS OF RUBBER.

ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.36**	≥0.36	**≥0.26***	SR ceramic tile floor with **glycerine**	≥0.19	**≥0.37**	≥0.22	**≥0.22***

** after simulation of walking by slight abrasion*



LOBBIA S7S FO CI HI HRO SC SR

3RUB451L **38-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm and PU-covered heel. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	Rubber/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -17° Cold insulation, HRO +300°C, Anti-torsion sole shank, Heat insulation of sole complex.



TRIGLAV S7S FO CI HI HRO SC SR

3RUB458L **38-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm and PU-covered heel. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	Rubber/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -17° Cold insulation, HRO +300°C, Anti-torsion sole shank, Heat insulation of sole complex.



MARMOLADA S7S FO CI HI HRO SC SR

3RUB179E **38-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm, Internal fur lining Wintherm® thermal insulation membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	Rubber/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -30° Cold insulation, HRO +300°C, Anti-torsion sole shank, Internal fur, Zipper Opening, Heat insulation of sole complex.



STELVIO NEW S7S FO CI HI HRO SC SR

3RUB452L **38-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm and PU-covered heel. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	Rubber/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -17° Cold insulation, HRO +300°C, Anti-torsion sole shank, Click Open lacing system, Heat insulation of sole complex.



AROLLA S7S FO CI HI HRO SC SR

3RUB459L **38-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm and PU-covered heel. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	Rubber/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -17° Cold insulation, HRO +300°C, Anti-torsion sole shank, Click Open lacing system, Heat insulation of sole complex.



WINTER NEW S7S FO CI HI HRO SC SR

3RUB011L **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm, Internal fur lining Wintherm® thermal insulation membrane.
Midsole	PS certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	Rubber/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, Scuff Cap, -30°Cold insulation, HRO +300°C, Anti-torsion sole shank, Heat insulation of sole complex.



TRIPLE YOUR MOVEMENT

find out more

3MOVE

ERGONOMIC

THREE TO BE™
3PU PATENTED SOLE

PATENTED
OUTSOLE DESIGN



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.37**	≥0.36	**≥0.34**	ceramic tile floor with **glycerine**	≥0.19	**≥0.45**	≥0.22	**≥0.29**



GRIZZLY S1PL FO SC SR

NEW

3M144XV **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Click Open lacing system, Anti-torsion sole shank.



WOLVERINE S3L FO SC SR

NEW

3M147NV **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm. and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Click Open lacing system, Anti-torsion sole shank.



FOX S3

3M453N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



TIGER S3

3M457N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Roof Grip, Anti-torsion sole shank.



LYNX S3L FO SC SR

3M144N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Click Open lacing system, Anti-torsion sole shank.



SPORT EVO S3L FO SR

3M025NG **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



GYM EVO S3L FO SR

3M037NG **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Roof Grip, Anti-torsion sole shank.



LEOPARD S1P

3M454T **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm and perspiring technical textile.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Extra Perspiration, Anti-torsion sole shank.



CHEETAH S1P

3M184Y **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Technical textile 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



LION S3

3M184K **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile PUtek® PU yarns abrasion-resistant 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



FALCON S3

3M474NA **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



MAKO NEW S1PL FO SR

NEW

3M174V **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Anti-torsion sole shank, Extra Perspiration.



LIMA EVO S1PL FO SR

3M095T **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



ARENDAL EVO S2 FO SR

3M002O **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank, Chemical Resistant, Washable 40° (by hand and soap).



BERGEN EVO S2 FO SR

3M002I **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank, Chemical Resistant, Washable 40° (by hand and soap).

find out more

3HYBRID

CUSHIONING

THREE TO BE™
3PU PATENTED SOLE



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.47**	≥0.36	**≥0.23**	SR ceramic tile floor with **glycerine**	≥0.19	**≥0.44**	≥0.22	**≥0.25**



ARUBA S3L FO SR

3H192EV **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile Cordura® technical abrasion-resistant 1,8-2,0 mm and PU coated anti-scratch leather Hydro.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



ITACA S1PL FO SC SR

NEW

3H134XQ **35-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Anti-torsion sole shank.



SHAMAL NEW S3L FO SC SR

3H184N **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® laser technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Anti-torsion sole shank.



SANTORINI S3L FO SC SR

NEW

3H166N **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® laser technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Scuff Cap, Anti-torsion sole shank.



FIJI S3L FO SR

3H142EV **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0mm
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Stability Support, Anti-torsion sole shank.



BALI S3L FO SR

3H149EV **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0mm
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Roof Grip, Stability Support, Anti-torsion sole shank.



PAG S3L FO SR

3H063N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Nubuck Grain Leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



KRK S3L FO SR

3H149N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Nubuck Grain Leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



LAS VEGAS S1PL FO SR

3H154EC **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile Cordura® technical abrasion-resistant 1,8-2,0 mm and Microfiber Micro-tech Suede.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



BURGAZ S1PL FO SR

3H184J **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Textile Kronos® PU yarns technical abrasion-resistant 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Extra Perspiration, Anti-torsion sole shank.



PANAREA S1PL FO SR

3H174V **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Extra Perspiration, Anti-torsion sole shank.



SAMOA S1PL FO SR

3H085N **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Extra Perspiration, Anti-torsion sole shank.



LIPARI S1PL FO SR

3H182NG **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Extra Perspiration, Anti-torsion sole shank.



PONZA S3L FO SR

3H025NG **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Extra Perspiration, Anti-torsion sole shank.



BORNEO S3L FO SR

3H037NG **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Roof grip, Anti-torsion sole shank.



MAUI S3L FO SR

3H191I **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank, Chemical Resistant, Washable 40° (by hand and soap).



MINORCA S2 FO SR

3H020I **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank, Chemical Resistant, Washable 40° (by hand and soap).



USTICA S2 FO SR

3H002I **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank, Chemical Resistant, Washable 40° (by hand and soap).



CORFU S2 FO SR

3H002O **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank, Chemical Resistant, Washable 40° (by hand and soap).

find out more

3CROSS

STABILITY

THREE TO BE™
3PU PATENTED SOLE



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.38**	≥0.36	**≥0.22***	ceramic tile floor with **glycerine**	≥0.19	**≥0.49**	≥0.22	**≥0.23***

** after simulation of walking by slight abrasion*



ANETO S3L FO SR

3C1910 **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Chemical Resistant, Anti-torsion sole shank.



TRIVOR S3L FO SR

3C1980 **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm. Internal lining Windtex® waterproof membrane.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Chemical Resistant, Anti-torsion sole shank.



MAKALU S7L FO CI SR

3C058G **38-47**

Toecap	200J polymeric composite non-thermic.
Upper	Oiled Nubuck pull up Grain Leather Hydro 1,8-2,0 mm Internal lining Windtex® waterproof membrane.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, -17° Cold insulation, Anti-torsion sole shank



KAMET S3L FO CI SR

3C122D **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Fireproof Threads, Welder, -17° Cold insulation, Anti-torsion sole shank.



HIMALAYA S7L FO CI SR

3C178E **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm Internal lining Windtex® waterproof membrane.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Water Resistant, -17° Cold insulation, Anti-torsion sole shank.

find out more

3RUN
AGILITY

THREE TO BE™
3PU PATENTED SOLE



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.44**	≥0.36	**≥0.44**	ceramic tile floor with **glycerine**	≥0.19	**≥0.24**	≥0.22	**≥0.24**



JARBO S3

3R453N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm. and Technical textile.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



OSTRO S3

3R457N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm. and Technical textile.
Midsole	Certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



LIBECCIO S1PL FO SR

3R085N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Extra Perspiration, Anti-torsion sole shank.



OROSHI NEW S1PL FO SR

3R184Y **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Technical textile 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank.



GHIBLI NEW S1PL FO SR

NEW

3R174V **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Esd, Anti-torsion sole shank, Extra Perspiration.



BURAN S3L FO SR

3R1910 **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Chemical Resistant, Anti-torsion sole shank, Extra Perspiration.



CIENZO S3L FO SR

3R1980 **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Memory open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole, PU/Upper sole.
Other	Chemical Resistant, Anti-torsion sole shank.

find out more

KUBE
SUPERGRIP



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.56**	≥0.36	**≥0.45**	SR ceramic tile floor with **glycerine**	≥0.19	**≥0.35**	≥0.22	**≥0.35**



MIAMI NEW S1PL FO SR

KU085NR **35-47**

Toecap	200J polymeric composite non-thermic.
Upper	Nubuck Grain Leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Extra Perspiration.



RUGBY S3

KU025N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Nubuck Grain Leather Hydro 1,8-2,0 mm
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd.



BASKET S3

KU037N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Nubuck Grain Leather Hydro 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Roof grip.



GOLF NEW S3L FO SR

KU142EV **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Stability Support.



LIBRA NEW S3L FO SR

KU149EV **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Roof Grip, Stability Support.



KAYAK S3

KU025T **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd.



SOFTBALL S3L FO SR

KU037T **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Roof Grip.



GOTLAND NEW S1PS FO SR

KU434N **37-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PS certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Extra Perspiration, Click Open lacing system.



PERÙ S1PL FO SR

KU095T **34-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Extra Perspiration.



PANAMA S1P

KU083T **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.



VOLARE S3L FO SR

KU474NA **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd.



YORK S3

KU061D **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.



OXFORD S3

KU068D **35-49**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Roof Grip.



VILNIUS S3

KU025O **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant.



MEDINA S2

KU002O **35-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, Washable 40° (by hand and soap).



FREE SB FO A E

KU007O **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, Washable 40° (by hand and soap).



HELSINKI SB FO A E

KU007I **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, Washable 40° (by hand and soap).



BALTIC S2

KU020I **35-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, Washable 40° (by hand and soap).



POLO S2

KU002I **34-49**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, Washable 40° (by hand and soap).



STOCKHOLM S3

KU191I **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, Washable 40° (by hand and soap).



CONSTANTA S2

KU880I **37-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, Washable 40° (by hand and soap).



ICEBERG S2 FO CI SR

KU011I **37-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Microwash 1,8-2,0 mm.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	PU/Outsole, PU/Midsole.
Other	Esd, Chemical Resistant, -17° Cold insulation, Washable 40° (by hand and soap), Internal fur.

find out more

ACTION
ESSENTIAL



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.43**	≥0.36	**≥0.48**	SR ceramic tile floor with **glycerine**	≥0.19	**≥0.31**	≥0.22	**≥0.26**



KENT S3

AC061D **36-51** **BIG SIZE**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.



CAMBRIDGE S3

AC068D **36-51** **BIG SIZE**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.



HAMBURG S7L FO CI SR

AC058L **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm, Internal lining Windtex® waterproof membrane.
Midsole	PL certified antiperforation composite fabric.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.
Other	Water Resistant, -17° Cold Insulation.



IRON RM S3L M FO SR

AC068DRM **37-47**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.
Other	Metatarsal protection.



MOZART S3 FO SR

AC810BP **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Antiperforation steel insert.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.



VERDI S3 FO SR

AC880BP **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Antiperforation steel insert.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.



VERDI S3R

AC880BRP **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Antiperforation steel insert.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.
Other	Fast device unlace system.



SOLDADOR S3 FO SR

AC880BSP **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Antiperforation steel insert.
Insole	Easy open-cell polyurethane.
Sole	PU/Outsole, PU/Midsole.
Other	Welder.

find out more

HARD ROCK

ANTISTATIC PU - RUBBER SOLE



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.46**	≥0.36	**≥0.53***	ceramic tile floor with **glycerine**	≥0.19	**≥0.20***	≥0.22	**≥0.22***

** after simulation of walking by slight abrasion*



KIEL S3 CI HI WR HRO

HR058L **37-48**

Toecap	200J polymeric composite non-thermic.
Upper	Full Grain Leather smooth Hydro 1,8-2,0 mm, Internal lining Windtex® waterproof membrane.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical .
Sole	Rubber/Outsole, PU/Midsole.
Other	Water Resistant, -17° Cold Insulation, HRO, +300°C.



ALPI S3 CI HI WR HRO

HR058G **37-47**

Toecap	200J polymeric composite non-thermic.
Upper	Oiled Nubuck pull up Grain Leather Hydro 1,8-2,0 mm. Internal lining Windtex® waterproof membrane.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	Rubber/Outsole, PU/Midsole.
Other	Water Resistant, -17° Cold Insulation, HRO +300°C.



CAIRO S3 CI HI HRO

HR068D **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	Rubber/Outsole, PU/Midsole.
Other	-17° Cold Insulation, HRO +300°C.



M-PROTECTION S3L FO HI HRO M SR

HR470EMR **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical
Sole	Rubber/Outsole, PU/Midsole.
Other	Metatarsal protection, -17° Cold Insulation, HRO +300°C.



WELDER S3L FO CI HI HRO SC SR

HR122D **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	Rubber/Outsole, PU/Midsole.
Other	Scuff Cap, Fireproof Threads, Welder, -17° Cold insulation, HRO +300°C.



ERCOLANO S3L FO CI HI HRO SC SR

HR066D **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	Rubber/Outsole, PU/Midsole.
Other	Scuff Cap, Fireproof Threads, Welder, -17° Cold insulation, HRO +300°C.



QUEBEC S3 CI HI WR HRO

HR178E **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm, Internal lining Windtex® waterproof membrane.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	Rubber/Outsole, PU/Midsole.
Other	Water Resistant, -17° Cold insulation, HRO +300°C.



ARTIC S3 CI HI WR HRO

HR179E **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm, Internal fur lining Wintherm® thermal insulation membrane.
Midsole	Certified antiperforation composite fabric.
Insole	Relax open-cell polyurethane extra comfort, anatomical.
Sole	Rubber/Outsole, PU/Midsole.
Other	Water Resistant, -30° Cold insulation, HRO +300°C, Internal fur, Zipper Opening.

NEW

CASUAL

PRO 20347



ANTI SLIPPING TEST RESULT

	Forward heel slip 7°		Backward forepart slip 7°			Forward heel slip 7°		Backward forepart slip 7°	
ceramic tile floor with **NaLS**	≥0.31	**≥0.39**	≥0.36	**≥0.49**	SR ceramic tile floor with **glycerine**	≥0.19	**≥0.30**	≥0.22	**≥0.37**



ALEX O1 FO SR SC

NEW

CA202X **36-48**

Upper	Textile On Dura® technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Insole	Energy open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole.
Other	Esd.



MIKE 02 FO SR

NEW

CA204U **36-48**

Upper	Microfiber Rubber B-Tech 1,8-2,0 mm.
Insole	Energy open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole.
Other	Esd.



TOM 02 FO SR

NEW

CA205U **36-48**

Upper	Microfiber Rubber B-Tech 1,8-2,0 mm.
Insole	Energy open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole.
Other	Esd.



JOHN O3L FO SR

NEW

CA203U **36-48**

Upper	Microfiber Rubber B-Tech 1,8-2,0 mm.
Midsole	PL certified antiperforation composite fabric.
Insole	Energy open-cell polyurethane, anatomical, extra comfort.
Sole	PU/Outsole, PU/Midsole.
Other	Esd.

find out more

DIELECTRIC SOLE LINE

INSULATING PU PU PU SOLE (3RUN, 3CLOUD)
INSULATING PU - RUBBER OUTSOLE (HARD ROCK insulating)

			
MAINTENANCE	**MANUFACTURES & MAINTENANCE**	**ELECTRICIANS**	**ELECTRICITY DISTRIBUTION**

	ASTM 2413-24 EH (and subsequent aumendments)	DIELECTRIC SOLE LINE exceeds requirements electrical resistance (EH) in accordance with ASTM 2413 - 11 electric hazard - Voltage: **20.000 V /60Hz - duration: 1 min**. - requirement of the electrical flow lower than 1.0 mA.
	CANADIAN (C.S.A. Z195-14)	DIELECTRIC SOLE LINE exceeds requirements fixed from the Canadian norm CSA for electrical Shock Resistance to a potential of **20.000V / 60HZ**, for 1 minute.
	TEST INSULATING SOLE FROM > 1000 MΩ	The bottom of the shoe, within some limits (no humidity, it does not concern the upper), offers electrical resistance against tension up to 1.000 - M Ω





ELECTRO SB FO E PL SR

3R435N **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Microfiber Micro-tech Suede 1,8-2,0 mm.
Midsole	PL certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric PU/Outsole, Dielectric PU/Midsole, Dielectric PU/Upper sole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), Extra Perspiration, Anti-torsion sole shank.



FLOW SB FO E PL CI WPA SR

3R022E **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm and PU coated anti-scratch leather Hydro.
Midsole	PL certified antiperforation dielectric composite fabric
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric PU/Outsole, Dielectric PU/Midsole, Dielectric PU/Upper sole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), Anti-torsion sole shank.



LIGHT SB FO E PL CI WPA SR

3R198E **36-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm and suede leather.
Midsole	PL certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric PU/Outsole, Dielectric PU/Midsole, Dielectric PU/Upper sole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), Anti-torsion sole shank.



OHM SB FO E PL CI WPA SC SR

NEW

3L161MG **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® laser technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric PU/Outsole, Dielectric PU/Midsole, Dielectric PU/Upper sole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), Scuff Cap.



AMPERE SB FO E PL CI WPA SC SR

NEW

3L166MG **36-49**

Toecap	200J polymeric composite non-thermic.
Upper	Textile On Dura® laser technical abrasion-resistant 1,8-2,0 mm and TPU cover tip.
Midsole	PL certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric PU/Outsole, Dielectric PU/Midsole, Dielectric PU/Upper sole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), Scuff Cap.



VOLT SB FO E PS HRO SR

HRD055H **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm and Technical textile
Midsole	PS certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric Rubber/Outsole, Dielectric PU/ Midsole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), HRO +300°C.



FRANKLIN SB FO E PS CI HI WPA HRO SR

HRD052T **37-47**

Toecap	200J polymeric composite non-thermic.
Upper	Suede leather 1,8-2,0 mm and PU coated anti-scratch leather Hydro.
Midsole	PS certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric Rubber/Outsole, Dielectric PU/ Midsole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), HRO +300°C.



EDISON SB FO E Ps CI HI WPA HRO SR

HRD060D **37-48**

Toecap	200J polymeric composite non-thermic.
Upper	Split pigmented leather Hydro 1,8-2,0 mm. and PU coated anti-scratch leather Hydro.
Midsole	PS certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric Rubber/Outsole, Dielectric PU/ Midsole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), HRO +300°C.



TESLA SB FO E PS CI HI WPA WR HRO SR

HRD057E **39-47**

Toecap	200J polymeric composite non-thermic.
Upper	PU coated anti-scratch leather Hydro 1,8-2,0 mm. Internal lining Windtex® waterproof membrane.
Midsole	PS certified antiperforation dielectric composite fabric.
Insole	Dielectric insulating foam open-cell polyurethane extra comfort.
Sole	Dielectric Rubber/Outsole, Dielectric PU/ Midsole.
Other	20.000V Sole Insulation (ASTM 2413-11, C.S.A. Z195-14, INSULATING SOLE FROM >1.000 MΩ), Water Resistant, HRO +300°C.

WE ARE NOT MADE IN ITALY BUT.

OUR SAFETY SHOES ARE DESIGNED, CREATED, AND MANUFACTURED IN OUR COMPANY

- → shape directly within our company, located in ITALY.
- → **Headquarter is located in Chiampo, heart of one of the most renowned leather production districts in the world, the Veneto Leather District.**
- → Only uppers construction takes place outside (Romania and Tunisia).

1
ITALY
Product design and prototyping



2
ITALY
Reception and control of raw materials



3
EU/EXTRA
Upper construction



WHAT COUNTRY IS LISTED ON THE MADE IN LABEL?

- The EU Customs Code **(EU Regulation 952/2013)** specifies that the **origin of footwear must be identified as the country where construction of the uppers are made** (if already primary sole attached).
- Therefore, although GIASCO carries out most of the production process and investment in Italy, with key personnel and technologies at its headquarters in Chiampo (VI), the product is labeled with a country other than Italy, in compliance with the applicable regulations.
- We are still confident that the quality and technology inherent in GIASCO safety footwear are clearly communicated when the product is worn by the consumer.
- In 2024 GIASCO decided to ask the Customs and Monopolies Agency for a technical-legal opinion on the origin of the footwear.
- The Agency analyzed the product and GIASCO's production process, and agency confirmed the philosophy that "made in" labels must show the country where the production of the uppers, complete with insole, is carried out.

BEWARE OF FALSE MADE IN LABELS

- The production of footwear from foreign semi-finished products, as mentioned above, is widely practiced.
- On shelves quite often products bears labels such as MADE IN ITALY/MADE IN GERMANY/MADE IN FRANCE, which may conceal the actual origin, which, if correctly identified, should be associated with countries such as China, India, Romania, Tunisia, Brazil, Vietnam, etc.
- GIASCO is committed to maintaining communication that is **respectful of the law and transparent.**
- We recommend that distributors and retailers carefully check the origin of the products on their shelves.

4
ITALY
Sole injection



5
ITALY
Finishing and quality control



6
ITALY
Packaging and shipments



EXTRA

- → ***INSOLES***
- → ***ACCESSORIES***
- → ***MARKETING MATERIALS***
- → ***NORMS***
- → ***CLASS OF CERTIFICATION***



EASY 36-51

4001 **BIG SIZE**

Antibacterial
ESD insole
Mondo point 11

ESD | MONDO POINT 11 | ANTIBACTERIAL

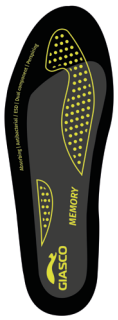


RELAX 34-49

5000

Antibacterial
ESD insole
Mondo point 11

ESD | MONDO POINT 11 | AIR | ANTIBACTERIAL | ECOFRIENDLY



MEMORY 35-49

Antibacterial
ESD insole
Mondo point 11

ESD | MONDO POINT 11 | AIR | ANTIBACTERIAL



YEAH 36-49

Antibacterial
ESD insole
Mondo point 11
High breathability (DryGo®)

ESD | MONDO POINT 11 | AIR | ANTIBACTERIAL



DIELECTRIC 36-49

Antibacterial
dielectric insole
Mondo point 11

ESD | MONDO POINT 11 | AIR | ANTIBACTERIAL



ENERGY 36-48

PRO 20347

Antibacterial
ESD insole
Mondo point 11

ESD | MONDO POINT 11 | AIR | ANTIBACTERIAL

Accessories



LACES

1 box = 10 laces
GA513-10 (90 cm) / GA514-10 (110 cm)



QUICK LACES



XTEE



XFLAG
183X43X30 CM

XEXPO SCO
183X43X30 CM

ROLL UP
85X200 CM

XCARPET
89X65 CM

XPOUF
50X50X50 CM



XDBRAND



XPEN



XBOTTLE
750 ML



XSTICKER
20CM ∅



XDUFFLEBAG



XBAG SPORT
40X35 CM



XBAG PAPER
45X40,5X12 CM



XWRAP



XNECKLACE

ESD= ELECTRO STATIC DISCHARGE (IEC 61340-4-3:2017/IEC 61340-5-1:2016)

Static electricity can be defined as the excess or deficiency of electrons on the surface of a body, which is normally neutral. A charged electro static body tends to discharge the static electricity, creating phenomena which can damage or disturb sensible devices.

ESD shoes work for dissipating this electro static charge cumulated in the human body.

They satisfy requirements from norms IEC 61340-4-3:2017 (IEC 61340-5-1:2016) for electrical resistance ESD. Dissipative features of these shoes may be considerably modified by bending, contamination, dump of important temperature range and they will not perform their function if worn in wet places.

We suggest to the user to make regular tests for dissipative features of the working place.

CONDUCTIVE	**from 0 MΩ to 0,1 MΩ**	ANTISTATIC	**from 0,1 MΩ to 1000 MΩ**
ESD	**from 0,1 MΩ to 100 MΩ**	DIELECTRIC	**from 1000 MΩ**

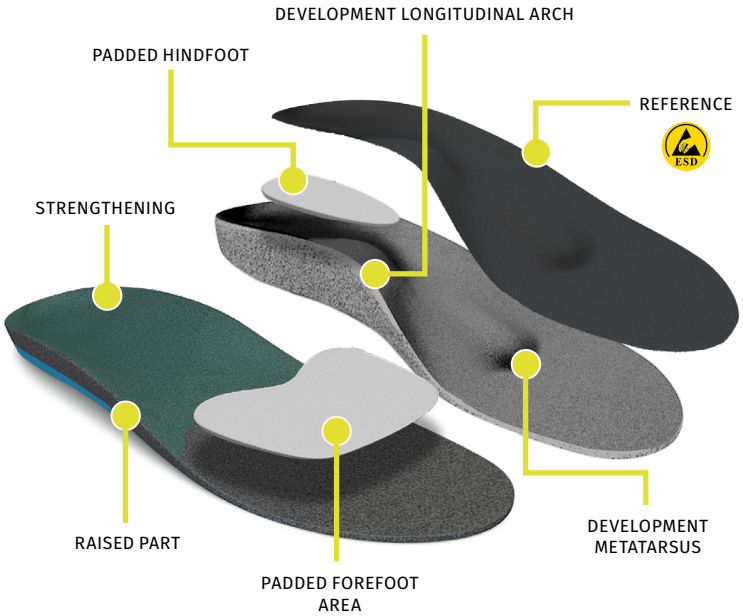
DGUV 112-191 (EX BGR 191)

German Regulation of safety shoes concerning orthopedic shoes meeting the requirements of the norm EN ISO 20345.

In Europe it is spreading the use of orthopedic insoles in safety footwear providing people with foot problems more stable conditions, proper posture and a benefit to the whole body.

Mander-Malms Gmbh is a German company specialized in the production of custom orthopedic insoles suitable for Giasco footwear.

MANDERWORK
softAstatic



FOR MORE INFORMATIONS

LEGENDA

BASE REQUISITES SB	
S	Toe cap impact 200J + 15 kN
	Footwear ergonomics and comfort
	Slip resistence (ceramic floor + detergent)
	Resistance,safety and performance of materials

OPTIONAL CERTIFICATIONS			
P	Antiperforation midsole metallic nail (ø 4.5 mm)	**WR**	Water resistant shoe
PS	Antiperforation midsole non metallic nail (ø 3 mm)	**FO**	Sole resistance to hydrocarbons
PL	Antiperforation midsole non metallic nail (ø 4,5 mm)	**C**	partially conductive footwear
SC	Scuff cap	**A**	Antistatic footwear
WPA	Water resistant upper	**HRO**	Outsole resistant to hot contact
SR	Slip resistance ceramic floor + glycerine	**HI**	Heat insulation of sole complex
CI -17	Cold insulation of sole complex (-17°C)	**M**	Metatarsal protection
CI -30	Cold insulation of sole complex (-30°C)	**AN**	Ankle protection
LG	Lader grip	**E**	Energy absorption in the heel area
		CR	cut resistance

NORMS

UNI EN ISO 20344:2021 / UNI EN ISO 20345:2022

SB=	BASIC REQUIREMENT
S1=SB+E+A+ CLOSED SEAT REAGION	
S1P SB+E+A+P+FO	
S1PL=SB+E+A+PL	
S1PS=SB+E+A+PS	
S2=S1+WPA	
S3=S2+P+ CLEATED OUTSOLE	
S3L=S2+PL+ CLEATED OUTSOLE	
S3S=S2+PS+ CLEATED OUTSOLE	
S6=S2+WR	
S7=S3+WR	
S7L=S3L+WR	
S7L=S3L+WR	
S7S=S3S+WR	

UNI EN ISO 20344:2012 / UNI EN ISO 20345:2012

SB=	BASIC REQUIREMENT
S1=SB+E+A+ CLOSED SEAT REAGION	
S1P=SB+E+A+P+FO	
S2=S1+WRU	
S3=S2+P+ CLEATED OUTSOLE	

UNI EN ISO 20347:2022

OB= BASIC REQUIREMENT	**O7=O3+WR**
O1=OB+E+A+ CLOSED SEAT REAGION	**O7L=O3L+WR**
O2=O1+WPA	**O7S=O3S+WR**
O3=O2+P+ SOLE WITH RELIEFS	**O4=OB+E+A+ CLOSED SEAT REAGION**
O3L=O2+PL+ SOLE WITH RELIEFS	**O5=O4+P+ SOLE WITH RELIEFS**
O3S=O2+PS+ SOLE WITH RELIEFS	**O5L=O4+PL+ SOLE WITH RELIEFS**
O6=O2+WR	**O5S=O4+PS+ SOLE WITH RELIEFS**

- Farming and Mining
- Components and Automotive
- Wood Metal carpentry
- Building and Heavy Industry
- Logistics and Light Industry
- Welder
- Hotels, Restaurant, Catering
- Electrician
- ESD Areas
- Cold Places
- Food, Hospital and Hygiene
- Oil and Gas
- Roofing

IDROTECH®

Idrotech® leather undergoes a special treatment that combines waterproofing and breathability, ensuring comfort in all seasons and protection from external elements. This technology allows work shoes to keep the foot dry without sacrificing internal ventilation, making them ideal for outdoor environments and variable conditions.

KRONOS®

Kronos® Fabric is an innovative combination of high-tenacity fabrics and special polyurethane (PU) yarns that provides safety footwear with high abrasion resistance while maintaining a technical and modern design. This technology ensures that shoes remain lightweight and breathable, offering comfort and protection throughout the working day.

WINTHERM®

Wintherm® technology combines two systems to provide protection from the cold without sacrificing comfort. The felt layer traps air inside the shoe, creating a natural insulating barrier. At the same time, the aluminum layer reflects the foot's heat back into the shoe, maintaining a stable temperature and reducing thermal loss even in extreme working conditions.

MICROTECH

Microtech is a polyamide techno-fiber with a suede effect, designed to give structure and body to the shoe while maintaining a soft touch. It combines water repellency, abrasion resistance, and breathability, making the shoe lightweight yet durable over time. Thanks to these features, it is ideal for work footwear requiring consistent performance and everyday comfort.

ZERO ABRASION

Zero Abrasion technology uses leather finished with a polyurethane multi-layer to protect the upper from scratches, cuts, and wear. This solution ensures that the footwear maintains performance and appearance even after months of heavy use, providing advanced resistance against abrasive surfaces and mechanical environments—all while preserving comfort and foot breathability. Additionally, this surface finish protects the shoe from aggressive substances such as acids, hydrocarbons, bodily fluids, construction materials, and more.

WINDTEX®

The Windtex® membrane is a technology designed to block water and wind. Lightweight and flexible, it ensures comfort and protection throughout the workday while maintaining a stable microclimate between skin and fabric. Thanks to its high breathability, it is ideal for breathable safety shoes that need to prevent overheating and excessive sweating, even in winter or during long shifts.

PU TEK®

PU Tek® Hypertex technology combines a polyurethane coating with a high-tenacity polyester core, creating a thin and flexible upper capable of withstanding very high levels of abrasion. This solution protects the shoe without adding weight, maintaining breathability and everyday comfort. The result is a technical work shoe that is lightweight, durable, and features a modern aesthetic.

CLICK OPEN®

The Click Open system allows the shoe to be put on and removed quickly thanks to a rotating knob that replaces traditional laces. The stainless steel wire running along the instep ensures an even and stable fit, improving both comfort and safety. Since the shoe cannot come undone, the risk of tripping is eliminated and internal friction is reduced, making it ideal for workers wearing gloves or who need to change shoes multiple times a day.

METATARSAL PROTECTION

Metatarsal protection is designed to absorb and distribute impact across the upper foot area, shielding the metatarsal bones from falling or heavy objects. It can be internal or external to the upper and is typically made from lightweight, durable materials such as polymer foams or TPU inserts, ensuring comfort without limiting mobility.

ANKLE PROTECTION

Ankle protection safeguards the ankle area from lateral impacts, twisting, and crushing injuries. Integrated into the shoe's structure—usually through padded reinforcements or protective shells—it provides anatomical support and enhances stability during uneven movements or work in demanding environments.


CHAM
PAGNE
TAKE
AWAY

FOR THOSE WHO ARE NOT AFRAID TO TAKE THE FIRST STEP.

GIASCO

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